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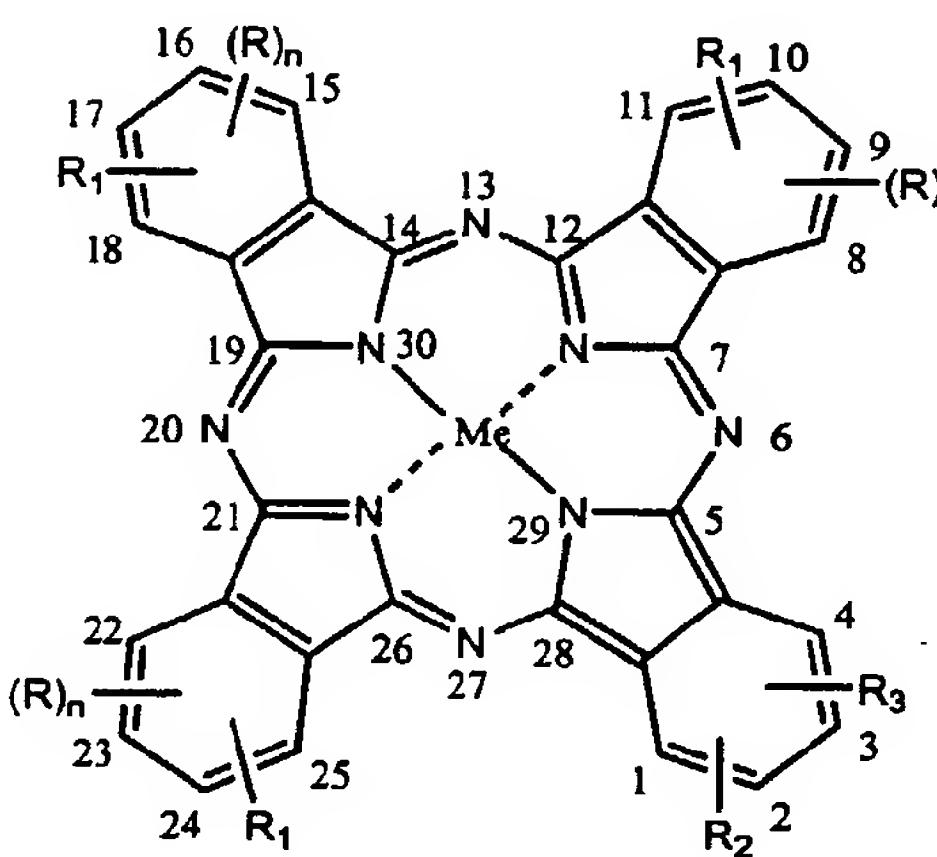
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(54) Title: SEPARATION OF REGIOSOMERS OF METAL PHTHALOCYANINES



(57) Abstract: The present invention refers to a process for the separation of regiosomeric mixtures of metal phthalocyanines of formula (I), to the regiosomers obtained by this process, and their use as phototherapeutic and photodiagnostic agents.

WO 03/037902 A1

SEPARATION OF REGIOSOMERS OF METAL PHTHALOCYANINES

Field of the invention

The present invention refers to a separation process of regiosomers of metal phthalocyanines of formula (I) hereinafter reported, which are photosensitizers characterized by absorption and fluorescence in the red region of the visible spectrum.

State of the art

The phthalocyanine chromophore macrocycles are known to produce reactive species of oxygen, in particular singlet oxygen or radicals, by interacting with visible light. Compounds having a basic phthalocyanine structure are under development for a perspective use in photodynamic therapy (PDT) and/or for diagnostic purposes as well as for many other interesting applications which span over a wide range of technological fields. In particular Zn(II)-phthalocyanines and their conjugates have been recently described in the US Patent No. 5,965,598, in the European Patent Application No. 00112654.9, and in the European Patent Application No. 01106411.0, all in the name of the Applicant.

Even limiting the discussion to the field of PDT, phthalocyanines represent one of the most interesting type of photosensitizers, suitable for a variety of applications, and also suitable for the preparation of "second generation photosensitizers" for the therapeutic application against tumor and iperproliferative diseases as well as for antimicrobial and biocidal purposes.

In the scientific literature it has been recently reported that not only the number and charge of substituents present on the photosensitizers moieties affect the *in vitro* and *in vivo* phototoxicity of the compounds (N. Brasseur et al. *J. Med. Chem.* 1994, 37, 415-420), but also that the non-optimal distribution and the poor selectivity of first generation photosensitizers is related to physical-chemical features of photosensitizers, thus being related to their chemical structures too.

Phthalocyanines photosensitizers can be prepared according to procedures known in the art, such as those described in C.C. Leznoff in Phthalocyanines. Properties and Applications, Vols. I-III (Ed: A.B.P. Lever), VCH Publishers, New York, 1989.

For either some non centrosymmetrical phthalocyanines or for tetra substituted phthalocyanine the conventional statistical organic synthesis lead to the

preparation of a mixture of regioisomers, the composition of which has been reported to be dependent from either substituents and coordinating metal.

The statistic condensation in the tetrasubstituted phthalocyanines synthesis, favors, in absence of other driving factors, the formation of the less symmetric isomers and a mixture composed by 12.5% of D_{2h} , 25% of C_{2v} , 50% of C_s and 5 12.5% of C_{4h} is expected.

For the purpose of producing reactive oxygen species there is no problem in having an isomeric mixture, but in many other cases where either a site or a ligand recognition, molecular hydrophylic/hydrophobic characteristics related to efficacy apply, or finally in the case of therapeutic development, it is fundamental to have 10 single characterized isomers.

For the previously reported examples, a selective purification is always necessary in order to obtain the single regioisomers. Several research groups have attempted at obtaining pure isomers directly by regioselective synthesis, but in this 15 way only the C_{4h} isomer of 1(4),8(11),15(18),22(25) tetrasubstituted phthalocyanines with hindering groups has been obtained (C.C. Leznoff et al. *Can. J. Chem.* 1994, 72, 1990-1998; *Ibid. Chem. Commun.* 1996, 1245).

An attempt at purifying metal phthalocyanine derivatives have also been recently undertaken, however very few papers concerning this matter have been published. 20 C_{2v} and C_s isomers of 2(3),9(10),16(17),23(24) tetra-*tert*-butylphthalocyaninato Ni(II) have been enriched with silica HPLC and MPLC (M. Hanack et al. *J. Chem. Soc., Chem. Commun.* 1993, 58-60).

A complete separation was achieved for a 1(4),8(11),15(18),22(25) alkyloxy-substituted Ni(II) phthalocyanine by HPLC and MPLC using, respectively, a 25 nitrophenyl and a silica stationary phase (M. Hanack et al. *Angew. Chem.* 1993, 32,1422-1424).

Furthermore, the separation of 2(3),9(10),16(17),23(24) alkyloxy-substituted (Ni(II), Cu(II) or Zn(II)) phthalocyanines requires a purposely developed HPLC phase, that cannot be scaled, according to M. Sommerauer et al. *J. Am. Chem. Soc.* 1996, 30 118,10085-10093. B. Gorlach et al. ICPP-1 2000, Post 413; this stationary phase is in fact prepared starting from commercially available silica gel, which is then subjected to at least two reactions, with 4-aminobutyl-dimethylmethoxsilane then

with 2-phenylquinoline-4-carboxylic acid, in order to introduce particular spacer chains into silica. Such a procedure, besides being expensive, does invalidate the reproducibility of this stationary phase.

The isomers of the Cu(II) complex of a nitrophenoxy tetrasubstituted phthalocyanine have been also separated by HPLC with the use of a RP-C₁₈ column (M.I. Uvarova et al. *J. Anal. Chem.* 2000, 55, 910-925).

In conclusion, up to now suitably devised chromatographic phases were needed in order to separate regioisomers of metal phtalocyanines, and conditions suitable for separation either on a small or large scale have not yet been found, in particular for Zn phtalocyanines bearing amino groups.

It is therefore felt the need of developing processes of separation of regioisomers, suitable for both laboratory and large scale preparation.

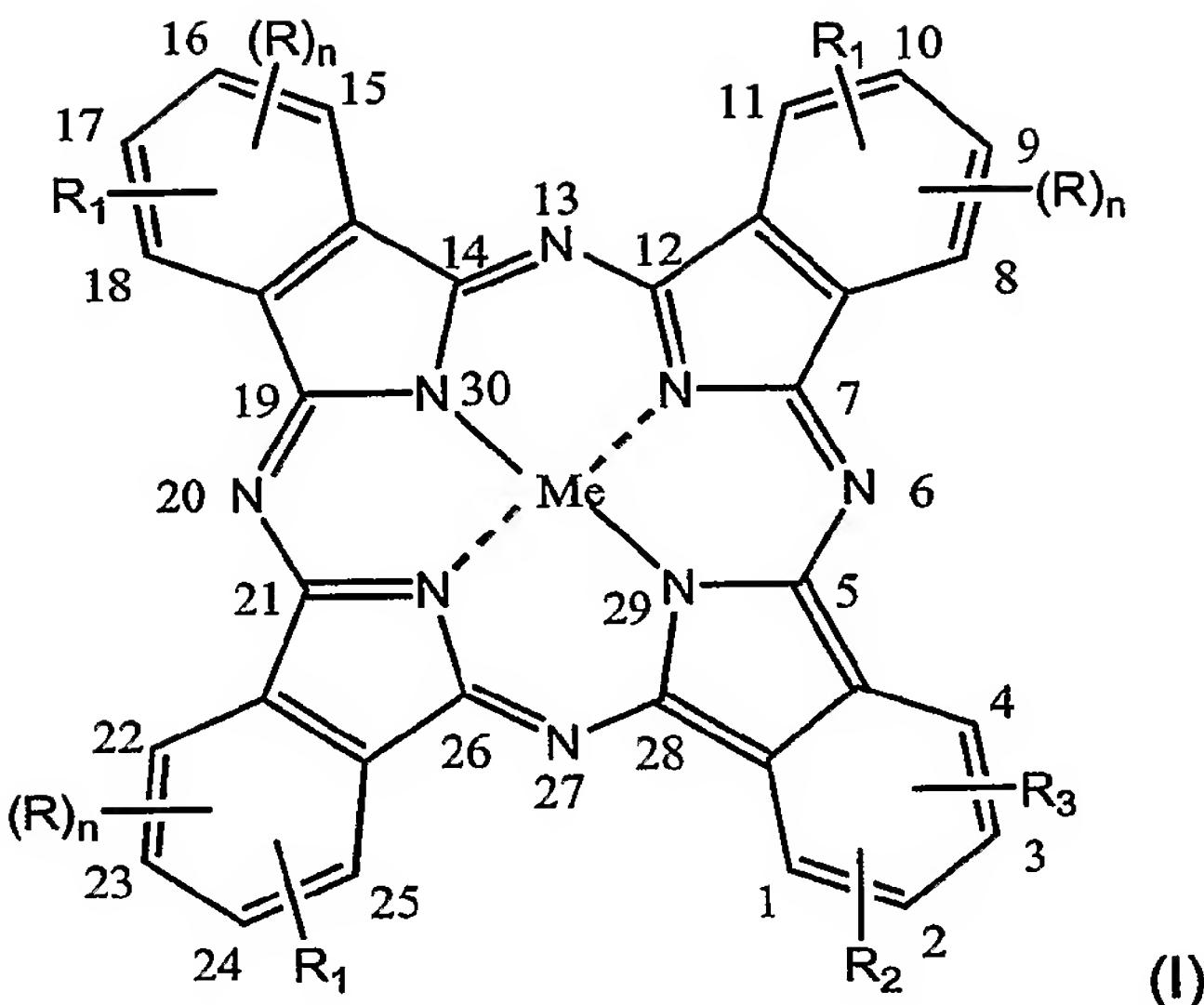
Summary of the invention

In spite of what reported in the above cited literature about the previous studies on the phthalocyanine regioisomers separation, the Applicant has surprisingly found that by means of a chromatographic column separation method on standard stationary phases, such as commercially available silica and aluminium oxide, and with appropriate elution phases, an optimal resolution of regioisomeric mixtures deriving from substitution in specific positions of the phthalocyanine macrocycle, can be carried out with a variety of amino substituted phthalocyanines, in particular of Zn(II) amino substituted phthalocyanines.

Despite the presence of zinc and of the amino groups on the peripheral positions of the phthalocyanine framework, that usually cause severe tailing effects in the chromatographic behaviour, the present process proved to be efficient in the separation of phtalocyanines of formula (I), even on standard stationary phases.

The Applicant has moreover found that it is possible to determine the elution order, and consequently to obtain also regioisomeric mixtures enriched in the less symmetric isomers (C_{2v} and C_s).

Object of the present invention is therefore the process for the separation of regioisomeric mixtures of metal-phthalocyanines of general formula (I)

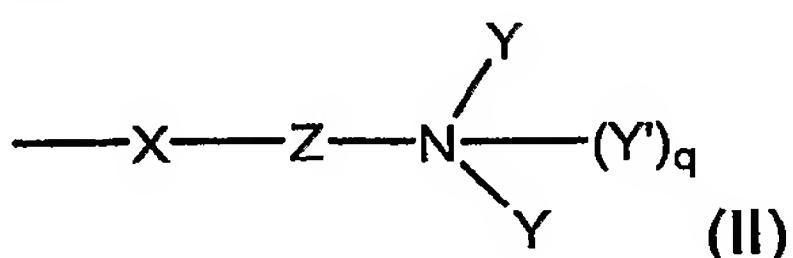


wherein

Me is selected from the group consisting of Zn, Si(OR₄)₂, Ge(OR₄)₂ and AlOR₄, wherein R₄ is chosen from the group consisting of H and C₁-C₁₅ alkyl;

5 n=0, 1;

R and R₁ are selected from substituents of general formula (II)



wherein

X is selected from the group consisting of O, S, NHCO, -CH₂-, C=C and C≡C;

10 Z is selected from phenyl, aryl, arylalkyl and cycloaliphatic groups; and

Y and Y', equal or different from each other, are selected from C₁-C₁₅ alkyl groups;

q=0, 1;

15 R₂ and R₃ are selected from H and substituents of general formula (II) as defined above, with the proviso that:

at least one of R₂ and R₃ is always other than H; and

when n=0:

a) R₂ and R₃, same or different from each other, are both different from H, or

b) R₂=H and R₃ is same or different from R₁;

and of pharmaceutically acceptable salts thereof;

20 said process consisting in a chromatographic separation comprising the following steps:

i) applying the mixture to a separation column containing the stationary phase comprising a solid support;

ii) separating said mixture by eluting the said column with the mobile phase comprising an organic solvent.

5 Further subject of the present invention are the separated regioisomers C4h, D2h, C2v and Cs of the metal phtalocyanines of formula (I) in substantially pure form, as well as the mixture of regioisomers C2v and Cs of the metal phtalocyanines of formula (I) in substantially pure form.

Further subject of the invention are the novel metal phtalocyanines of formula (I)
10 wherein n = 0 and R₂ and R₃ are both different from H.

Features and advantages of the present process for the separation of the regioisomeric mixtures of phtalocyanines of formula (I) will be illustrated in detail in the following description.

Brief description of the figures

15 Figure 1 represents the MPLC chromatogram for the separation of the tetrasubstituted Zn(II) phthalocyanine compound 1 (isomeric mixture), obtained in the operative conditions described in Example 1.

Figure 2 represents the HPLC chromatogram of compound 1 (isomeric mixture); obtained in the conditions described in Example 1.

20 Figure 3 shows the ¹H-NMR spectra (particular of the resonance range of the aromatic protons) of compound 1 (isomeric mixture) and of the isomers separated by MPLC as described in Example 1; the spectra were recorded in approximately 1 mg ml⁻¹ solutions in [d₆]DMSO, by using a Bruker Spectrometer 200 MHz analysis.

25 Figure 4 shows the TLC of compounds 1 (lane A), 2 (lane B) and 3 (lane C) on Alugram Sil G/UV₂₅₄ (thickness 0.20 mm) with the following eluents:

Eluent 1: 60% n-hexane - THF 40%.

Eluent 2: 71% CH₂Cl₂, 24% n-hexane, 4% THF and 1% MeOH.

Eluent 3: 66% CH₂Cl₂, 25% n-hexane, 6.5% THF and 2.5% MeOH.

30 Eluent 4: 65.5% CH₂Cl₂, 25% n-hexane, 8% THF and 1.5% MeOH.

Eluent 5: 60% CH₂Cl₂, 25% n-hexane, 12.5% THF and 2.5% MeOH

Figure 5 shows the TLC of compounds 1 (lane A) and 4 (lane B) on Alugram Sil

G/UV₂₅₄ (thickness 0.20 mm) with the following eluents:

Eluent 1: 73% CH₂Cl₂, 24% n-hexane, 2% THF and 0.5% MeOH;

Eluent 2: 71% CH₂Cl₂, 24% n-hexane, 4% THF and 1% MeOH.

Figure 6 shows the TLC of compounds **1** (lane A) and **5** (lane B) on Alugram Sil

5 G/UV₂₅₄ (thickness 0.20 mm) with the following eluents:

Eluent 1: 60% n-hexane - THF 40%.

Eluent 2: 71% CH₂Cl₂, 24% n-hexane, 4% THF and 1% MeOH.

Eluent 3: 73% CH₂Cl₂, 24% n-hexane, 2% THF and 0.5% MeOH.

Figure 7 represents the RP-HPLC chromatograms for the separation of the
10 tetrasubstituted Zn(II) phthalocyanine compound **1** (isomeric mixture), obtained in
the operative conditions described in Example 5, wherein: (A) is D_{2h} isomer
purified by MPLC (60 ng/μl), (B) is isomers C_s+C_{2v} purified by MPLC (47.5 ng/μl),
(C) is C_{4h} isomer purified by MPLC (50 ng/μl), and (D) is the mixture obtained in
DMF as solvent.

15 Figure 8 shows RP-HPLC chromatogram on Phenyl-Hexyl column for the
separation of the tetrasubstituted Zn(II) phthalocyanine compound **1** (isomeric
mixture).

Figure 9 shows ION PAIR RP-HPLC chromatogram for the separation of the
tetrasubstituted Zn(II) phthalocyanine compound **1** (isomeric mixture).

20 Figure 10 shows ION PAIR RP-HPLC chromatogram for the separation of the
tetrasubstituted Zn(II) phthalocyanine compound **6** (isomeric mixture).

Detailed description of the invention

The present invention refers to a chromatographic separation of regioisomeric
mixtures of the metal-phthalocyanines of general formula (I) above reported, by
25 means of a chromatographic separation method performed on a column
containing a solid support as stationary phase.

The chromatographic separation method according to the present invention is
preferably selected from the group consisting of high pressure liquid
chromatography (HPLC) and preparative medium pressure liquid chromatography
30 (MPLC). The HPLC methods of possible use according to the invention may be
chosen, for example, from Normal Phase HPLC (NP-HPLC), Reverse Phase
HPLC (RP-HPLC) and ION PAIR Reverse Phase HPLC (ION PAIR RP-HPLC).

According to a preferred embodiment of the present invention the solid support to be used as stationary phase is selected from the group consisting of aluminium oxide, silica and silica on which aliphatic and/or aromatic groups are bonded, such as octyl, octadecyl and equi-molar quantities of phenyl and hexyl, commonly named as C₈ bonded silica phase, C₁₈ bonded silica phase and phenyl/hexyl bonded silica phase.

The separation column is eluted with the mobile phase comprising an organic solvent, preferably selected from the group consisting of dichloromethane, tetrahydrofuran, water, methanol, n-hexane, acetonitrile and mixtures thereof.

When ION PAIR RP-HPLC method is performed according to the present invention, an ion pair reagent is added to the mobile phase, such as sodium pentane sulphonate.

According to a particular embodiment of the present invention, the isomeric mixtures of the present phthalocyanines of formula (I) are first dissolved in the initial eluent, preferably consisting of the mixture CH₂Cl₂:THF:MeOH 94:5:1; the so obtained solution is then applied to the column and the separation is carried out by eluting the column with a mobile phase having a composition which preferably varies for the duration of the chromatographic separation; for example, the following elution system comprising two eluents A and B and having the following elution gradient may be used:

eluent A = CH₂Cl₂:THF:MeOH 94:5:1;

eluent B = n-hexane;

gradient timetable (eluent B%): 60-30% in 15 minutes, 30-0% in 5 minutes, 0% for 10 minutes.

According to the present invention, commercially available normal or reverse stationary phases, HPLC grade or anhydrous solvents may be used to perform the present separation process by using HPLC and MPLC.

Regioisomeric mixtures of Zn(II)-phthalocyanines are preferably subjected to the present separation process.

According to a preferred embodiment of the present process regioisomeric mixtures of 1(4),8(11),15(18),22(25) amino and ammonium tetra-substituted Zn(II) phthalocyanines of formula (I) are subjected to the present process, wherein X is

preferably selected from between O and S, Z is preferably phenyl, and Y and Y' are preferably selected from methyl and ethyl.

By subjecting to the present process isomeric mixtures of the metal phtalocyanines of formula (I), the corresponding separated isomers C_{4h} and D_{2h} in substantially pure form and the other separated isomers C_{2v} and C_s , or a mixture of these isomers C_{2v} and C_s , in substantially pure form, are obtained.

The centrosimmetrical metal phtalocyanines of formula (I) in the form of regiosomeric mixtures used in the process according to the present invention, i.e. the compounds of formula (I) wherein, when $n = 1$, $R = R_2$ and $R_1 = R_3$, and the compounds of formula (I) wherein, when $n = 0$, R_2 is H and $R_3 = R_1$, may be prepared as described in US Patent No. 5,965,598, which we incorporate herewith by reference; whereas the present non-centrosymmetrical metal phtalocyanines of formula (I), i.e. the present compounds of formula (I) with the exclusion of the above mentioned centrosymmetrical compounds, may be prepared as described in the European Patent Application No. 01106411.0, which we incorporate herewith by reference.

The separated isomers were characterized and unambiguously identified on the basis of TLC, mass spectrometry, UV-Vis spectrometry and $^1\text{H-NMR}$.

EXAMPLE 1

Regiosomeric separation of 1(4),8(11),15(18),22(25)-tetrakis[3-(dimethylamino)phenoxy] phthalocyaninato] zinc(II) (compound 1)

70 mg of compound 1(4),8(11),15(18),22(25)-tetrakis[3-(dimethylamino)phenoxy] phthalocyaninato] zinc(II) (compound 1) prepared as described in US 5,965,598 were dissolved in 15 ml of initial eluent consisting in the mixture $\text{CH}_2\text{Cl}_2:\text{THF}:\text{MeOH}$ 94:5:1, and loaded into a LiChroprep Si60 (12-25 μm) silica (Merck) column (460 x 26 mm), then eluted by using the following elution gradient system at 46 ml min^{-1} with a MPLC system:

eluent A = $\text{CH}_2\text{Cl}_2:\text{THF}:\text{MeOH}$ 94:5:1;

eluent B = n-hexane;

gradient timetable (eluent B%): 60-30% in 15 min, 30-0% in 5 min, 0% for 10 min.

Three fractions were collected and further purified by MPLC runs with slightly different elution programs:

first fraction (B%): 60-30% in 10 min, 30-0% in 5 min, 0% for 10 min;

second fraction (B%): 50-30% in 5 min, 30-0% in 5 min, 0% for 10 min;

third fraction (B%): 30% for 5 min, 30-0% in 5 min, 0% for 10 min.

The MPLC chromatogram of compound **1** is reported in Figure 1.

5 The initial isomeric mixture as well as the present purification process were assessed by using TLC, HPLC and ESI-MS systems in the following operative conditions:

TLC: Alugram Sil G/UV₂₅₄ (thickness 0.20 mm); eluent: 71% CH₂Cl₂, 24% n-hexane, 4% THF and 1% MeOH; spots R_f: 0.75, 0.70 (D_{2h}), 0.55, 0.36(C_s+C_{2v}), 10 0.24 (C_{4h}), 0.15. The TLC is reported on the right part of Figure 5 (lane 2A).

HPLC on Zorbax RXSIL (4.6 x 25 mm) column; eluent gradient timetable (B%): 60-40% in 10 min, 40-0% in 5 min (same eluents used for the above MPLC separation); flow: 1 ml min⁻¹; injection: 5 µl of a 0.2 mg/ml solution of compound **1** in initial eluent. The HPLC chromatogram of compound **1** (isomeric mixture) is 15 reported in Figure 2.

ESI-MS: API 365 PESCIEX mass spectrometer (5 µl/min infusion). The m/z values for [M+H]⁺ of the four isomers of compound **1** are reported in the following Table 1:

Table 1

Isomer	D _{2h}	C _s +C _{2v}	C _{4h}
m/z	1119.5	1119.5	1119.5

20 The UV-Vis spectra have been also recorded in DMF solutions for the four isomers of compound **1**; in the following Table 2 the λ_{max} (nm) values of the Q-band are reported:

Table 2

Isomer	D _{2h}	C _s +C _{2v}	C _{4h}
λ _{max} (nm)	691	697	702

25 ¹H-NMR spectra of compound **1** (isomeric mixture) and of the MPLC separated isomers was also recorded in approximately 1 mg ml⁻¹ solutions in [d₆]DMSO, by using a Bruker Spectrometer 200 MHz analysis. In Figure 3 the resonance range of the aromatic protons in these spectra has been reported.

The ^1H -NMR data of the four isomers of compound **1** are reported in the following Table 3, wherein H' = proton of C_s isomer, and H'' = proton of C_{2v} isomer.

Table 3

Isomer	D_{2h}	$\text{C}_s + \text{C}_{2v}$	C_{4h}
$\delta(\text{H}^{\text{b}}/\text{H}^{\text{b}'})$	8.91 (d, $^3\text{J}=7.4$ Hz, 4H)	9.30 (d, $^3\text{J}=7.4$ Hz, H'+2H'') 9.16 (d, $^3\text{J}=7.4$ Hz, H') 8.91 (d, $^3\text{J}=7.4$ Hz, H') 8.75 (d, $^3\text{J}=7.4$ Hz, H'+2H'')	9.17 (d, $^3\text{J}=7.4$ Hz, 4H)
$\delta(\text{H}^{\text{a}'})$	8.12 (dd, $^3\text{J}=7.4$ Hz, 4H)	8.29-8.22 (dd, $^3\text{J}=7.4$ Hz, H'+2H'') 8.17-8.07 (m, 2H') 8.01-7.93 (dd, $^3\text{J}=7.4$ Hz, H'+2H'')	8.13 (dd, $^3\text{J}=7.4$ Hz, 4H)
$\delta(\text{H}^{\text{a}})$	7.78 (d, $^3\text{J}=7.4$ Hz, 4H)	7.84-7.75 (m, 2H'+2H'') 7.52-7.42 (m, 2H'+2H'')	7.51 (d, $^3\text{J}=7.4$ Hz, 4H)
$\delta(\text{H}^{\text{e}})$	7.15 (dd, $^3\text{J}=8.1$ Hz, 4H)	7.25-7.09 (m, 4H'+4H'')	7.21 (dd, $^3\text{J}=8.1$ Hz, 4H)
$\delta(\text{H}^{\text{c}})$	7.03 (s, 4H)	7.09-7.01 (m, 2H'+2H'') 6.62-6.50 (m, 2H'+2H'')	6.58 (s, 4H)
$\delta(\text{H}^{\text{d}}, \text{H}^{\text{f}})$	6.60-6.50 (m, 8H)	7.09-7.01 (m, 4H'+4H'') 6.62-6.50 (m, 4H'+4H'')	6.66-6.56 (m, 8H)
$\delta(\text{H}^{\text{m}})$	3.05 (s, 24H)	3.07-2.85 (m, 24H'+24H'')	2.87 (s, 24H)

5 EXAMPLE 2

It is reported the TLC separation (on silica sheets Alugram SilG) of the isomers of the following compounds:

-1(4),8(11),15(18),22(25)-tetrakis[(3-(dimethylamino)phenoxy) phthalocyaninato] zinc(II) (compound **1**);

10 -1(4),8(11),15(18),22(25)-tetrakis[(4-(dimethylamino)phenoxy) phthalocyaninato] zinc(II) (compound **2**);

-1(4),8(11),15(18),22(25)-tetrakis[(2-(dimethylamino)phenoxy) phthalocyaninato] zinc(II) (compound **3**).

The compounds **1**, **2** and **3** are prepared as described in US Patent No. 5,965,598 and show a difference in the position of the dimethylamino groups on the peripheral phenoxy rings. Mixtures of tetrahydrofuran/n-hexane and dichloromethane/n-hexane/tetrahydrofuran/methanol are used as mobile phases.

5 The optimal eluent for compound **1**, as reported in Example 1, is constituted by 71% CH₂Cl₂, 24% n-hexane, 4% THF and 1% MeOH. Three major spots are observed with the following retention factors (Rf): 0.70 (D_{2h}), 0.36(C_s+C_{2v}), 0.24 (C_{4h}).

10 The optimal eluent for compound **2** is composed by 60% CH₂Cl₂, 25% n-hexane, 12.5% THF and 2.5% MeOH. Three major spots are observed with the following retention factors (Rf): 0.85, 0.58 and 0.40.

15 The compound **3** shows separated spots with 60% n-hexane - THF 40% (Rf 0.60, 0.52, 0.47) and with 60% CH₂Cl₂, 37.5% n-hexane, 2% THF and 0.5% MeOH. The major spots observed have the following retention factors (Rf): 0.30, 0.21 and 0.15.

EXAMPLE 3

It is reported the TLC separation (on silica sheets Alugram SilG) of the isomers of the following compounds:

20 -1(4),8(11),15(18),22(25)-tetrakis[(3-(dimethylamino)phenoxy) phthalocyaninato] zinc(II) (compound **1**);
-1(4),8(11),15(18),22(25)-tetrakis[(4-(diethylamino)phenoxy) phthalocyaninato] zinc(II) (compound **4**).

25 The compounds **1** and **4** are prepared as described in US Patent No. 5,965,598 and are representative of the variation of the alkyl substituents of the amino groups. Mixtures of dichloromethane/n-hexane/tetrahydrofuran/methanol are used as mobile phases.

30 The optimal eluent for the compound **1**, as reported in Example 1, is constituted by 71% CH₂Cl₂, 24% n-hexane, 4% THF and 1% MeOH. Three major spots are observed with the following retention factors (Rf): 0.70 (D_{2h}), 0.36 (C_s+C_{2v}), 0.24 (C_{4h}).

This eluent is also the optimal one for the separation of compound **4** (Rf values: 0.76, 0.59, 0.52); however a good chromatographic result is obtained also with a

mixture of 73% CH₂Cl₂, 24% n-hexane, 2% THF and 0.3% MeOH (Rf: 0.35, 0.17, 0.08).

EXAMPLE 4

It is reported the TLC separation (on silica sheets Alugram SilG) of the isomers of
5 the following compounds:

-1(4),8(11),15(18),22(25)-tetrakis[(3-(dimethylamino)phenoxy) phthalocyaninato] zinc(II) (compound 1);

-1(4),8(11),15(18),22(25)-tetrakis[((3-(dimethylamino)phenyl)sulfanyl) phthalocyaninato] zinc(II) (compound 5).

10 The compounds 1 and 5 have been prepared as described in US Patent 5,965,598 and are representative of the variation of the bridging atom between phthalocyanine ring and phenyl substituent group. Mixtures of tetrahydrofuran/n-hexane and dichloromethane/n-hexane/tetrahydrofuran/methanol are used as mobile phases.

15 The optimal eluent for the compound 1, as reported in Example 1, is constituted by 71% CH₂Cl₂, 24% n-hexane, 4% THF and 1% MeOH. Three major spots are observed with the following retention factors (Rf): 0.70 (D_{2h}), 0.36(C_s+C_{2v}), 0.24 (C_{4h}).

The optimal eluent for the compound 5 is constituted by 73% CH₂Cl₂, 24% n-
20 hexane, 2% THF and 0.5% MeOH (Rf: 0.49, 0.36, 0.30).

EXAMPLE 5

Regioisomeric separation of 1(4),8(11),15(18),22(25)-tetrakis[(3-(dimethylamino) phenoxy) phthalocyaninato] zinc(II) (compound 1) by means of RP-HPLC on C18 column

25 Regioisomeric separation for compound 1 was performed also by RP-HPLC by the means of a C18 column having the following characteristics: Phenomenex LUNA C18 column (4.6 x 150 mm, 5 µm particle size); column temperature, room temperature; flow rate, 1 ml/min; isocratic elution with MeOH; injection volume, 10 µl; samples dissolved in MeOH/DMF (9-1, v/v); λ of 695±20 nm for isomer quantification, 254 nm for purity analysis and a λ range of 190-800 nm for qualitative analysis.

The elution order was the same observed in NP-HPLC, indicating a separation

driven by steric hindrance: molecules without faced substituent groups and thus higher planarity were more retained.

The assignation of HPLC peaks was made by standard adds of the pure isomers (previously separated by preparative MPLC) and from the UV-Vis spectra of the chromatographic peaks. In Figure 7 are showed RP-HPLC chromatograms for MPLC purified isomers and for a mixture synthesized in DMF as solvent. Chromatographic parameters on LUNA C18 column are reported in the following Table 4, wherein the mean retention times were calculated with n= 10, and the column dead time was measured by the positive peak of DMF.

10 **Table 4**

Isomer	Rt (min)	k'	Slope (mAU·μl/ng)	Intercept (mAU)	R ²
D _{2h}	15.7±0.2	8.29	50.9±0.4	-47±18	>0.999
C _s +C _{2v}	17.5±0.1	9.36	49.8±0.5	-30 ±20	>0.999
C _{4h}	17.8±0.1	9.53	48.4±0.3	-42±15	>0.999

All the injected solutions were made in MeOH/DMF (9-1, v/v), except the D_{2h} isomer ones that, due to its lower solubility in MeOH, were made in MeOH/DMF (1-1, v/v). Linearity has been verified for each isomer with a 6 points calibration in the range 0.5-100 ng/μl (each solution was tested three times). The separated isomers displayed very similar calibration slopes; this indicate that the collection of the entire phthalocyanine Q-band (695±20 nm) lead to a reliable relative quantification of the isomers in complex mixtures. In fact the use of this long wavelength detection, were the molecule posses a very high extinction coefficient (ε=3·10⁵ M/cm), lowers interferences and enhances sensitivity (calibration slopes are 2.49 fold higher than the ones found with a 254 nm detection). LOD and LOQ, calculated respectively with a signal-to-noise ratio of 3:1 and 10:1, were 0.4 ng/μl and 1.2 ng/μl.

25 The separation method reported above can be easily transferred to a preparative scale, i.e. by a MPLC separation, by means of procedures well-known in the art.

EXAMPLE 6

Regiosomeric separation of 1(4),8(11),15(18),22(25)-tetrakis[3-dimethylamino-

phenoxy)phthalocyaninato]zinc(II) (compound 1) isomers by means of RP-HPLC on a Phenyl-Hexyl column

Isomers separation for compound 1 by RP-HPLC was improved by the means of a Phenyl-Hexyl column having the following parameters: Phenomenex LUNA Phenyl-Hexyl column (4.6 x 150 mm, 5 µm particle size); column temperature, 15, 20 or 30°C; flow rate, 1 ml/min; eluent, isocratic elution with mixtures MeOH/CH₃CN/CH₂Cl₂ or MeOH/CH₃CN/THF (see table 4); injection volume, 10 µl; samples dissolved in eluent; λ of 695±20 nm for isomer quantification, 254 nm for purity analysis and a λ range of 190-800 nm for qualitative analysis.

- 5 The elution order was, again, the same observed in NP-HPLC, indicating a separation driven by steric hindrance.
- 10 The assignation of HPLC peaks was made by standard adds of the pure isomers (previously separated by preparative MPLC) and from the UV-Vis spectra of the chromatographic peaks. Figure 8 shows a HPLC chromatogram for the isomeric 15 mixture for compound 1 synthesized in DMF as solvent.
- RP-HPLC chromatographic parameters on LUNA Phenyl-Hexyl column are reported in the following Table 5.

Table 5

Eluent composition	T (°C)	RT (min) <i>D</i> _{2h} isomer	RT (min) <i>C</i> _s + <i>C</i> _{2v} isomers	RT (min) <i>C</i> _{4h} isomer
MeOH/CH ₃ CN/THF (80/12.5/7.5, v/v/v)	20	16.3	17.8	18.5
MeOH/CH ₃ CN/THF (67.5/25/7.5, v/v/v)	20	11.6	13.0	13.8
MeOH/CH ₃ CN/THF (70/25/5, v/v/v)	20	14.8	16.6	17.8
MeOH/CH ₃ CN/THF (70/25/5, v/v/v)	30	11.9	13.4	14.4
MeOH/CH ₃ CN/THF (48/48/4, v/v/v)	30	9.9	11.9	13.4
MeOH/CH ₃ CN/CH ₂ Cl ₂ (70/25/5, v/v/v)	30	13.6	15.7	16.9
MeOH/CH ₃ CN/ CH ₂ Cl ₂ (70/25/5, v/v/v)	15	19.4	22.2	23.9

EXAMPLE 7

Regioisomeric separation of 1(4),8(11),15(18),22(25)-tetrakis[(3-

5 (dimethylamino)phenoxy]phthalocyaninato]zinc(II) (compound 1) by means of ION
PAIR RP-HPLC

Isomers separation for compound 1 by RP-HPLC was also achieved using a C18 column having the following parameters: Phenomenex LUNA C18 column (4.6 x 150 mm, 5 µm particle size); column temperature, 25°C; flow rate, 1 ml/min; 10 isocratic elution with an eluent containing an ion pair reagent, such as the mixture sodium pentanesulfonate 60 mM in water (buffered at pH 3 with phosphate 10mM)/MeOH/THF (20/48/32, v/v/v); injection volume, 20 µl; samples dissolved in eluent; detection λ, 254±20 nm e 695±20 nm and a λ range of 190-800 nm for qualitative analysis.

15 The elution order was *C*_{4h} isomer, *C*_s+*C*_{2v} isomers mixture and *D*_{2h} isomer. That

means that isomers with amino groups more accessible to the ion pair reagent were more retained.

The assignation of HPLC peaks was made by standard adds of the pure isomers (previously separated by preparative MPLC) and from the UV-Vis spectra of the chromatographic peaks. Figure 9 shows a HPLC chromatogram for the isomeric mixture for compound **1** synthesized in DMF as solvent.

ION PAIR RP-HPLC on C18 column chromatographic parameters for compound **1** isomers are reported in the following Table 6.

Table 6

Isomer	RT (min)	RRT	λ_{max} (nm)
C_{4h}	30.1	0.91	702
$C_s + C_{2v}$	33.2	1.00	694
D_{2h}	36.0	1.08	690

10

EXAMPLE 8

Regioisomeric separation of 1(4),8(11),15(18),22(25)-tetrakis[3-(trimethyl ammonium)phenoxy]phthalocyaninato]zinc(II) (compound **6**) by means of ION PAIR RP-HPLC

15 Complete isomers separation for the tetracationic phthalocyanine derivative compound **6** prepared as described in US 5,965,598 by RP-HPLC was performed using a C18 column having the following parameters: Phenomenex LUNA C18 column (4.6 x 150 mm, 5 μ m particle size); column temperature, 35°C; flow rate, 1 ml/min; isocratic elution with an eluent containing an ion pair reagent, such as the mixture sodium pentanesulfonate 120 mM in water (buffered at pH 3 with phosphate 10mM)/MeOH (35/65, v/v); injection volume, 10 μ l; samples dissolved in eluent; detection λ , 254 \pm 20 nm e 695 \pm 20 nm and a λ range of 190-800 nm for qualitative analysis.

20 The elution has led to a complete isomers separation, and the elution order was C_{4h} isomer, D_{2h} isomer, C_s isomer and C_{2v} isomer.

25 The assignation of HPLC peaks was made by standard adds of the pure isomers (previously separated in the non cationic compound **1** by preparative MPLC and alkylated with MeI), by comparison with $^1\text{H-NMR}$ spectra and from the UV-Vis

spectra of the chromatographic peaks. Figure 10 shows a HPLC chromatogram for a compound 6 mixture.

ION PAIR RP-HPLC on C18 column chromatographic parameters for compound 6 isomers are reported in the following Table 7.

5 **Table 7**

Isomer	RT (min)	RRT	λ_{max} (nm)
C_{4h}	10.6	0.54	696
D_{2h}	17.5	0.90	684
C_s	19.5	1.00	688
C_{2v}	29.2	1.50	688

The Examples reported above show how suitable the present process is for the separation of isomeric mixtures of differently substituted metal phtalocyanines (I); in fact, by using the same solvents or solvents mixture as those used above for 10 TLC separation, an effectual separation of the products above may be carried out also by HPLC and preparative MPLC.

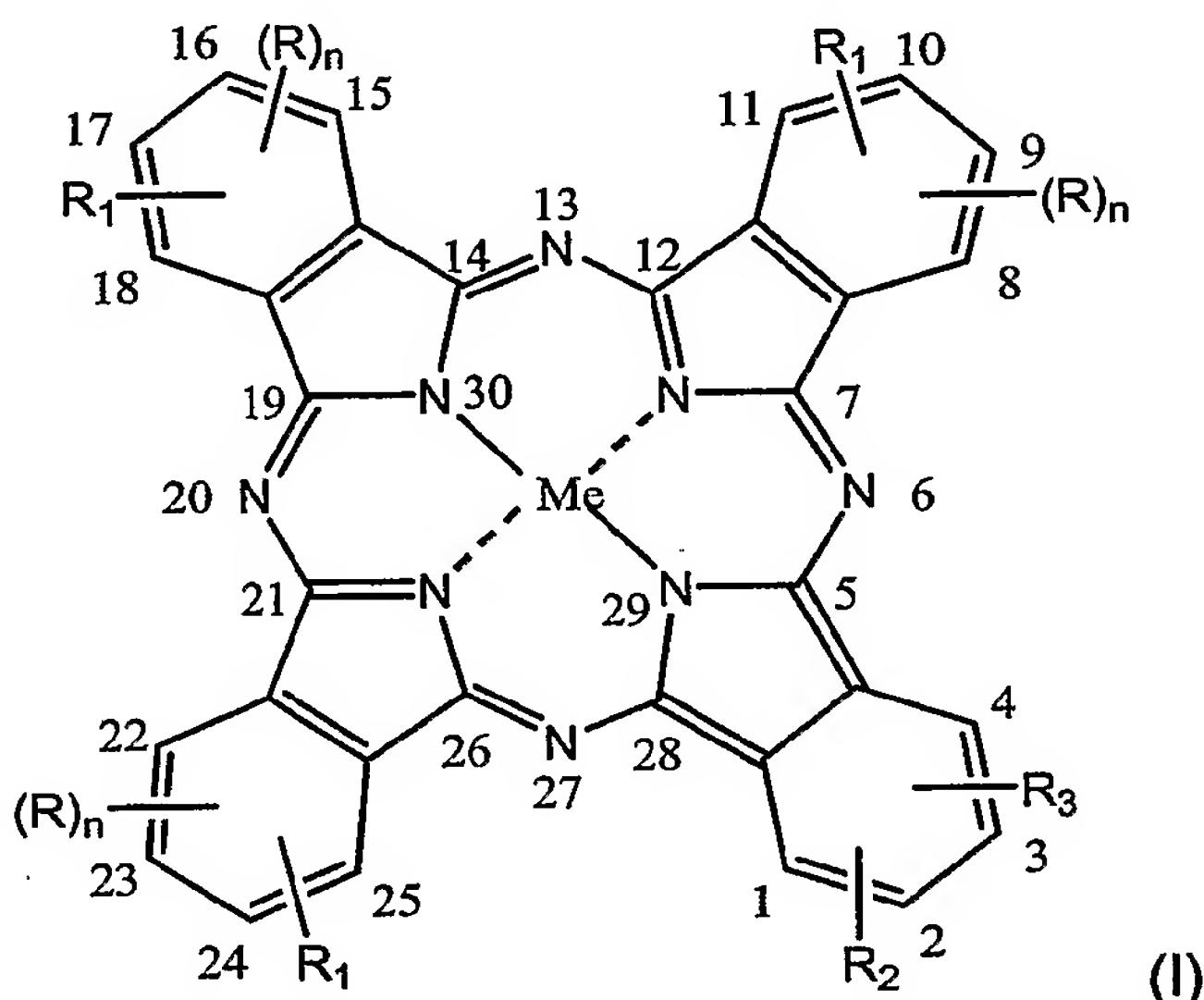
The separated isomers of metal phtalocyanines of formula (I), besides having the advantageous properties of the corresponding isomeric mixtures already reported in the above cited patents in the name of the Applicant, in some cases also 15 possess a molar absorption coefficient and/or wavelength higher than the photosensitizers previously described, as indicated in Table 2 of Example 1; and this represents an important requirement for an effective therapeutic response.

The finding about differential toxicity between host cells and micro-organisms strengthens the importance of the claimed products of formula (I).

20 The regioisomers of the present phtalocyanines of formula (I) may be therefore used for the same uses already described for the corresponding isomeric mixtures in the above mentioned patents in the name of the Applicant, such as for preparing pharmaceutical compositions, possibly with pharmacologically acceptable excipients and diluents, to be used in photodynamic therapy or as tracers for in vivo/in vitro diagnostics, possibly in combination with a pharmaceutically acceptable carrier.

CLAIMS

1. A process for the separation of regioisomeric mixtures of metal phthalocyanines of general formula (I)



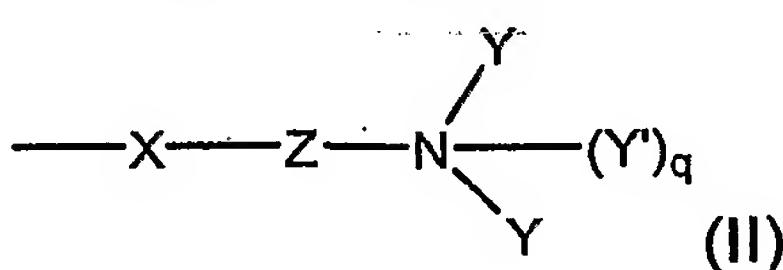
5 wherein

Me is selected from the group consisting of Zn, Si(OR₄)₂, Ge(OR₄)₂ and AlOR₄,

wherein R₄ is chosen from the group consisting of H and C₁-C₁₅ alkyl;

n=0, 1;

R and R₁ are selected from substituents of general formula (II)



10

wherein

X is selected from the group consisting of O, S, NHCO, -CH₂-, C=C and C≡C;

Z is selected from phenyl, aryl, arylalkyl and cycloaliphatic groups; and

Y and Y', equal or different from each other, are selected from C₁-C₁₅ alkyl groups;

15 q=0, 1;

R₂ and R₃ are selected from H and substituents of general formula (II) as defined above, with the proviso that:

at least one of R₂ and R₃ is always other than H; and

when n=0:

- 20 a) R₂ and R₃, same or different from each other, are both different from H, or
b) R₂=H and R₃ is same or different from R₁;

and of pharmaceutically acceptable salts thereof;
said process consisting in a chromatographic separation comprising the following steps:

i) applying the mixture to a separation column containing the stationary phase
comprising a solid support;

5 ii) separating said mixture by eluting the said column with the mobile phase
comprising an organic solvent.

2. The process according to claim 1, wherein the said chromatographic separation
is performed by a chromatographic method selected from the group consisting of
10 high pressure liquid chromatography (HPLC) and medium pressure liquid
chromatography (MPLC).

3. The process according to claim 2, wherein the said high pressure liquid
chromatography is selected from the group consisting of Normal Phase HPLC,
Reverse Phase HPLC and ION PAIR Reverse Phase HPLC.

15 4. The process according to claim 1, wherein the said solid support is selected
from the group consisting of aluminium oxide, silica and silica on which aliphatic
and/or aromatic groups are bonded.

5. The process according to claim 4, wherein the said aliphatic and/or aromatic
groups are selected from the group consisting of octyl, octadecyl and equi-molar
20 quantities of phenyl and hexyl groups.

6. The process according to claim 1, wherein the said organic solvent is selected
from the group consisting of dichloromethane, tetrahydrofuran, water, methanol,
n-hexane, acetonitrile and mixtures thereof.

7. The process according to claim 1, wherein in the said metal phthalocyanines of
25 formula (I) Me is Zn.

8. The process according to claim 1, wherein in the said metal phthalocyanines of
formula (I) n = 0, R₂ = H and R₁ = R₃, X is selected from between O and S, Z is
phenyl, and Y and Y' are selected from between methyl and ethyl.

9. The process according to claim 1, wherein the said metal phthalocyanine of
30 formula (I) is 1(4),8(11),15(18),22(25)-tetrakis[(3-(dimethylamino)phenoxy)
phthalocyaninato] zinc(II) (compound 1).

10. The process according to claim 1, wherein the said metal phthalocyanine of

formula (I) is 1(4),8(11),15(18),22(25)-tetrakis[(4-(dimethylamino)phenoxy) phthalocyaninato] zinc(II) (compound 2).

11. The process according to claim 1, wherein the said metal phthalocyanine of formula (I) is 1(4),8(11),15(18),22(25)-tetrakis[(2-(dimethylamino)phenoxy) phthalocyaninato] zinc(II) (compound 3).

5 12. The process according to claim 1, wherein the said metal phtalocyanine of formula (I) is 1(4),8(11),15(18),22(25)-tetrakis[(4-(diethylamino)phenoxy) phthalocyaninato] zinc(II) (compound 4).

10 13. The process according to claim 1, wherein the said metal phtalocyanine of formula (I) is 1(4),8(11),15(18),22(25)-tetrakis[((3-(dimethylamino)phenyl)sulfanyl) phthalocyaninato] zinc(II) (compound 5).

14. The process according to claim 1, wherein the said metal phtalocyanine of formula (I) is 1(4),8(11),15(18),22(25)-tetrakis[(3-(trimethylammonium)phenoxy) phthalocyaninato] zinc(II) (compound 6).

15 15. Regioisomers of the metal phtalocyanines of formula (I) according to claim 1 in substantially pure form, represented by:

- regioisomers C4h;

- regioisomers D2h;

- regioisomers C2v;

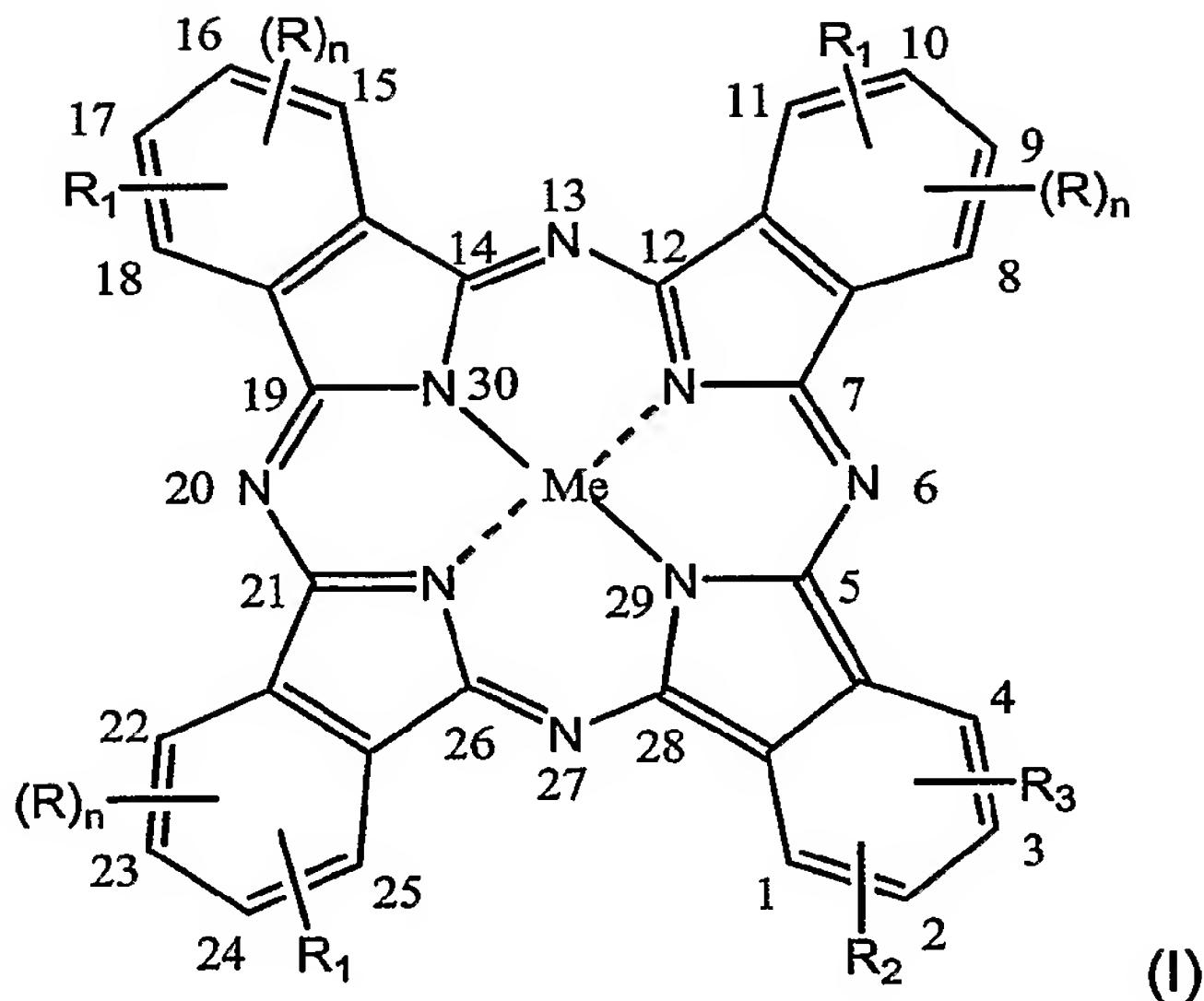
20 - regioisomers Cs;

- mixture of regioisomers C2v and Cs.

16. Use of the regioisomers of metal phtalocyanines of formula (I) according to claim 15 for the preparation of pharmaceutical compositions for photodynamic therapy.

25 17. Use of the regioisomers of metal phtalocyanines of formula (I) according to claim 15 as in vivo/in vitro diagnostics.

18. Metal phtalocyanines of formula (I)

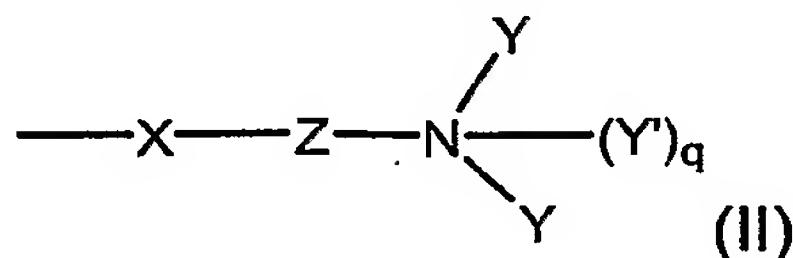


wherein

Me is selected from the group consisting of Zn, Si(OR₄)₂, Ge(OR₄)₂ and AlOR₄, wherein R₄ is chosen from the group consisting of H and C₁-C₁₅ alkyl;

5 n=0, 1;

R and R₁ are selected from substituents of general formula (II)



wherein

X is selected from the group consisting of O, S, NHCO, -CH₂-, C=C and C≡C;

10 Z is selected from phenyl, aryl, arylalkyl and cycloaliphatic groups; and

Y and Y', equal or different from each other, are selected from C₁-C₁₅ alkyl groups;

q=0, 1;

R₂ and R₃ are selected from H and substituents of general formula (II) as defined above,

15 with the proviso that n = 0 and R₂ and R₃ are both different from H.

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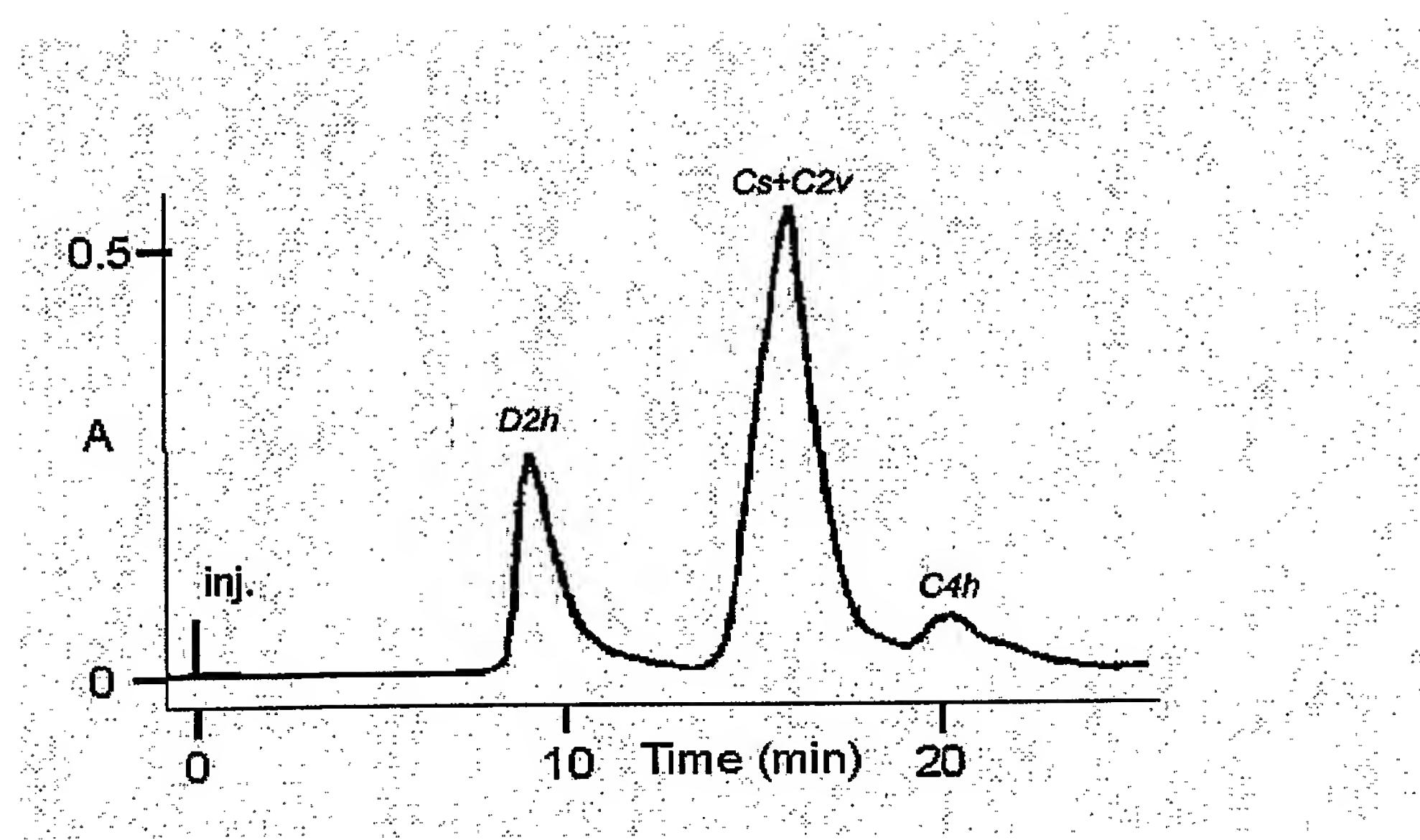


Figure 1

2/10

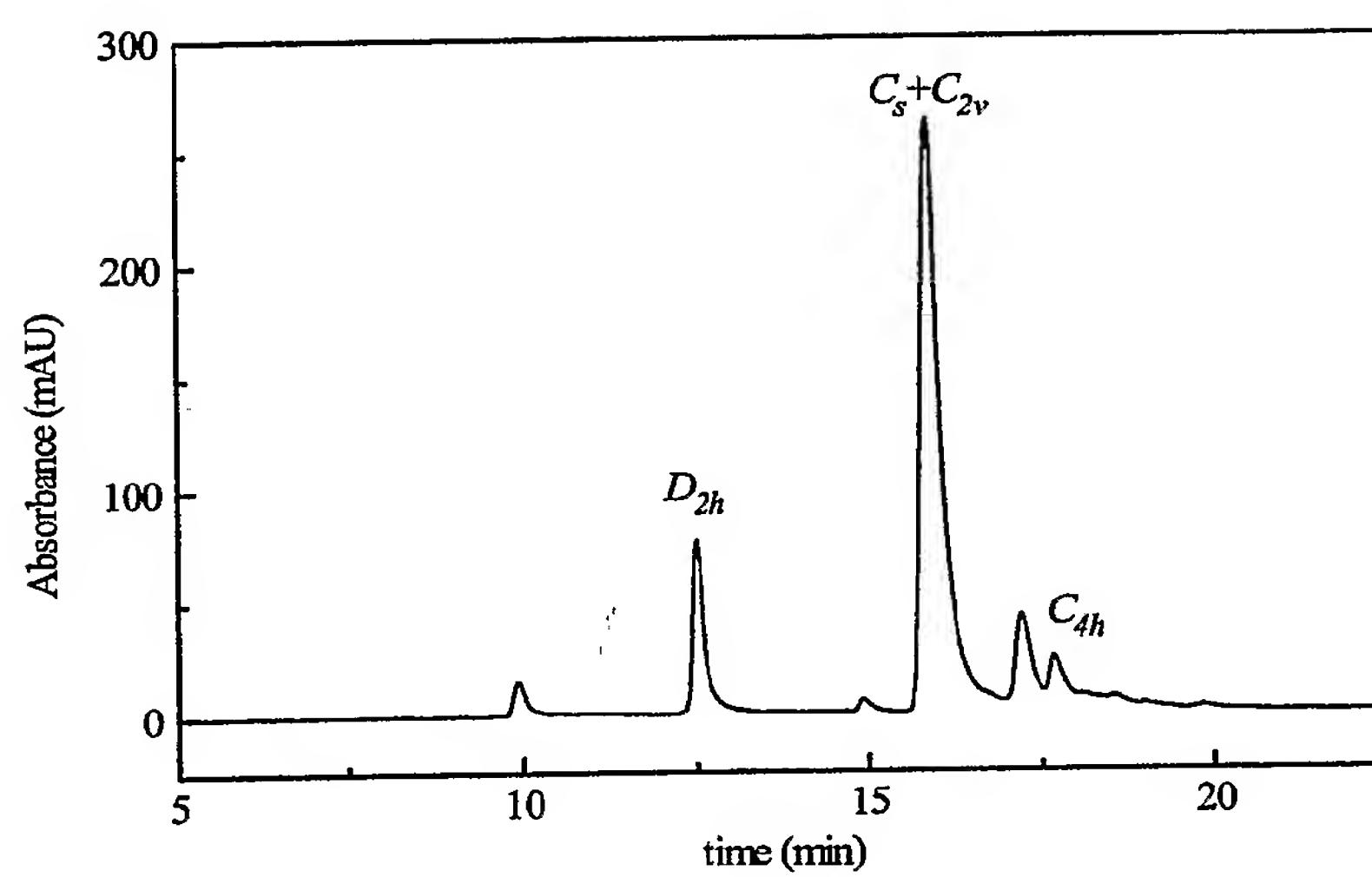


Figure 2

3/10

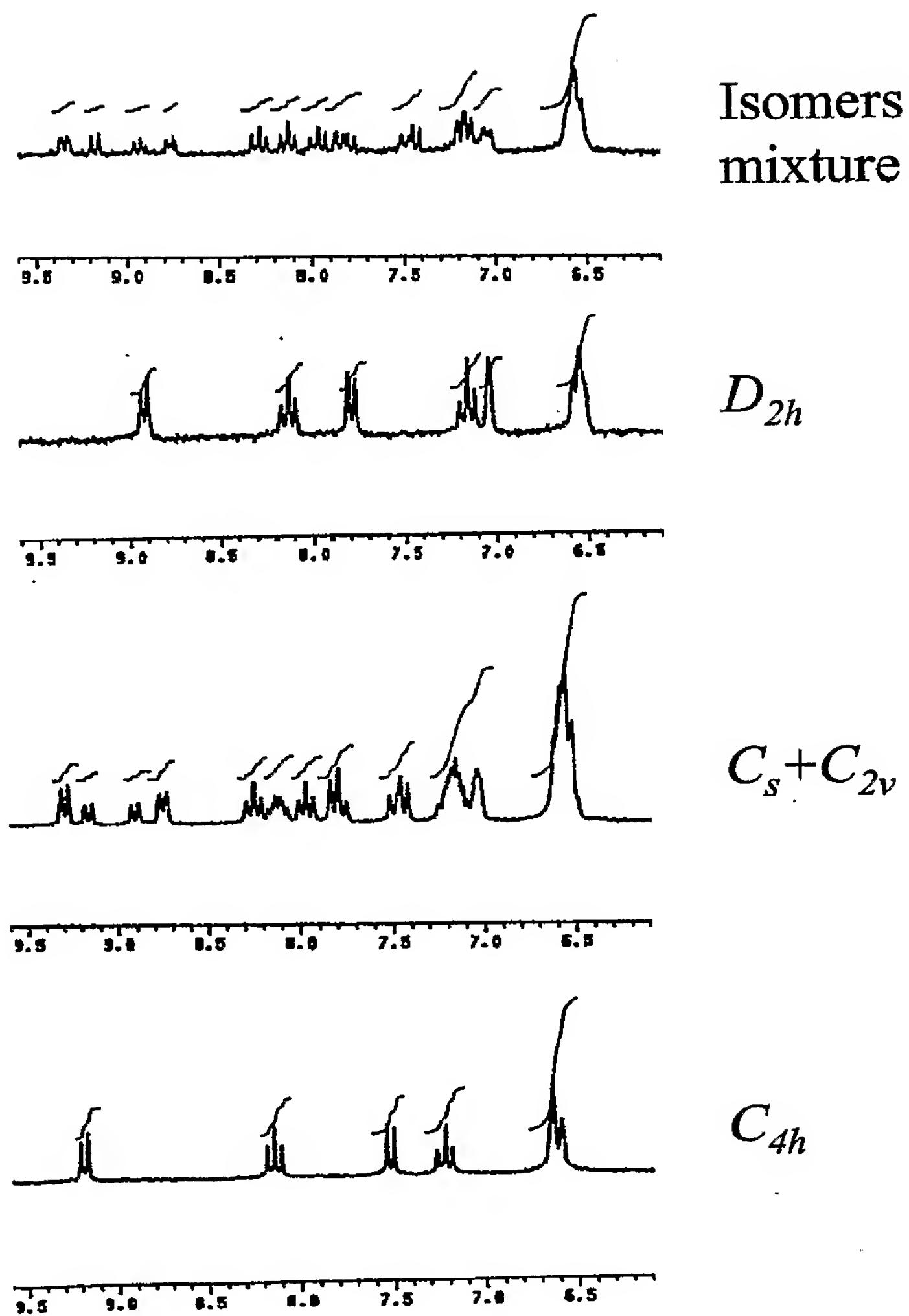


Figure 3

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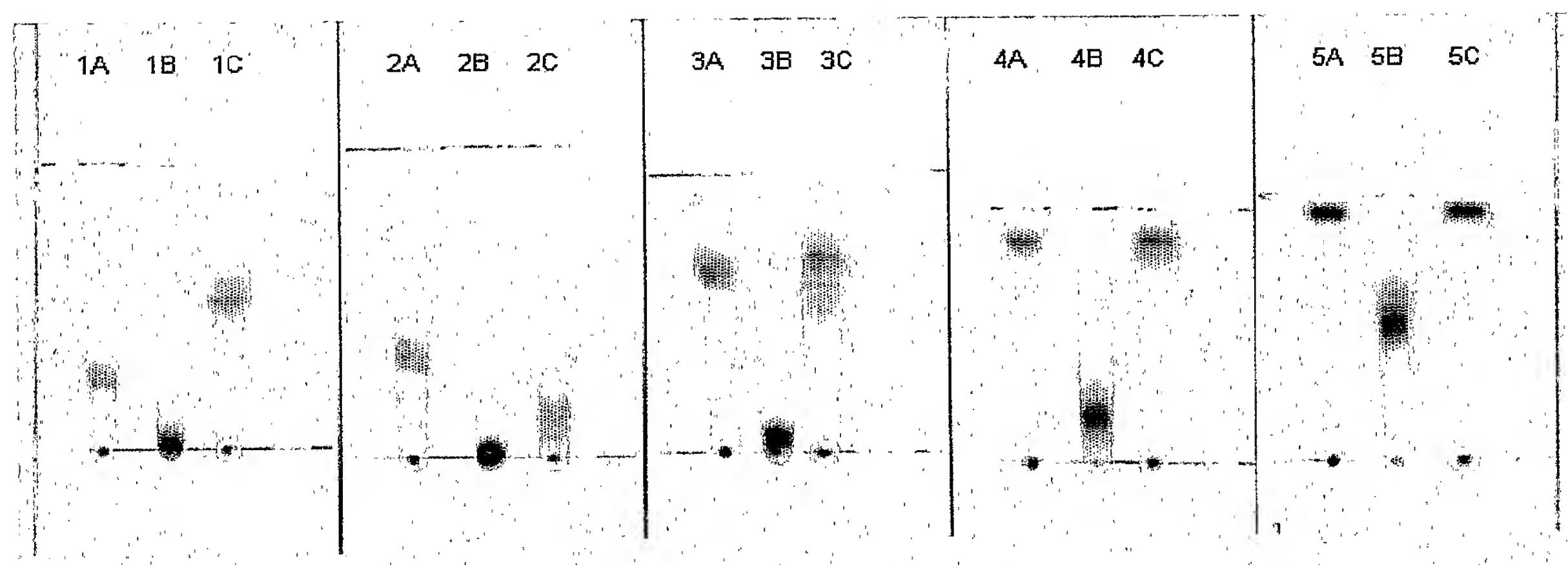


Figure 4

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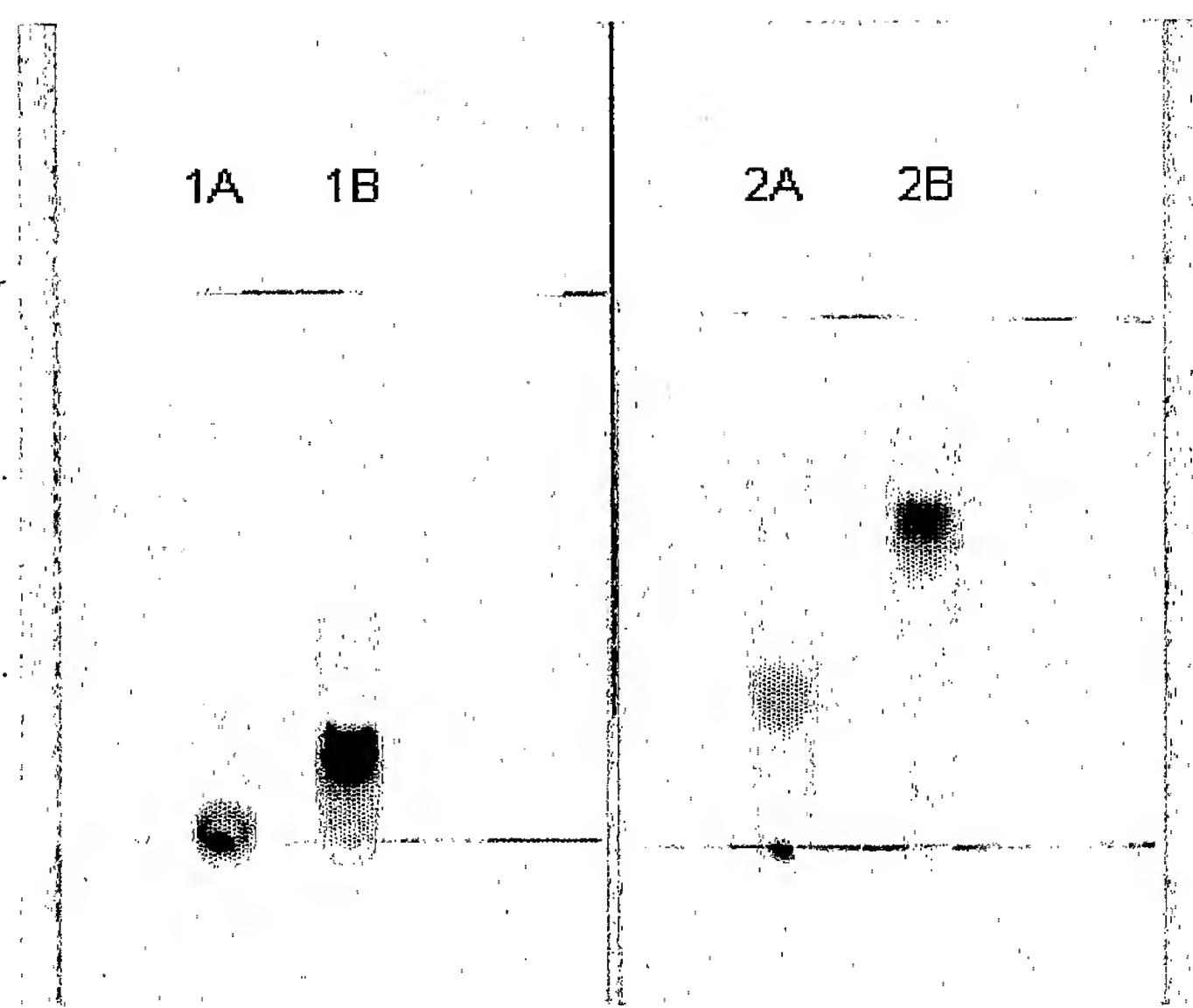


Figure 5

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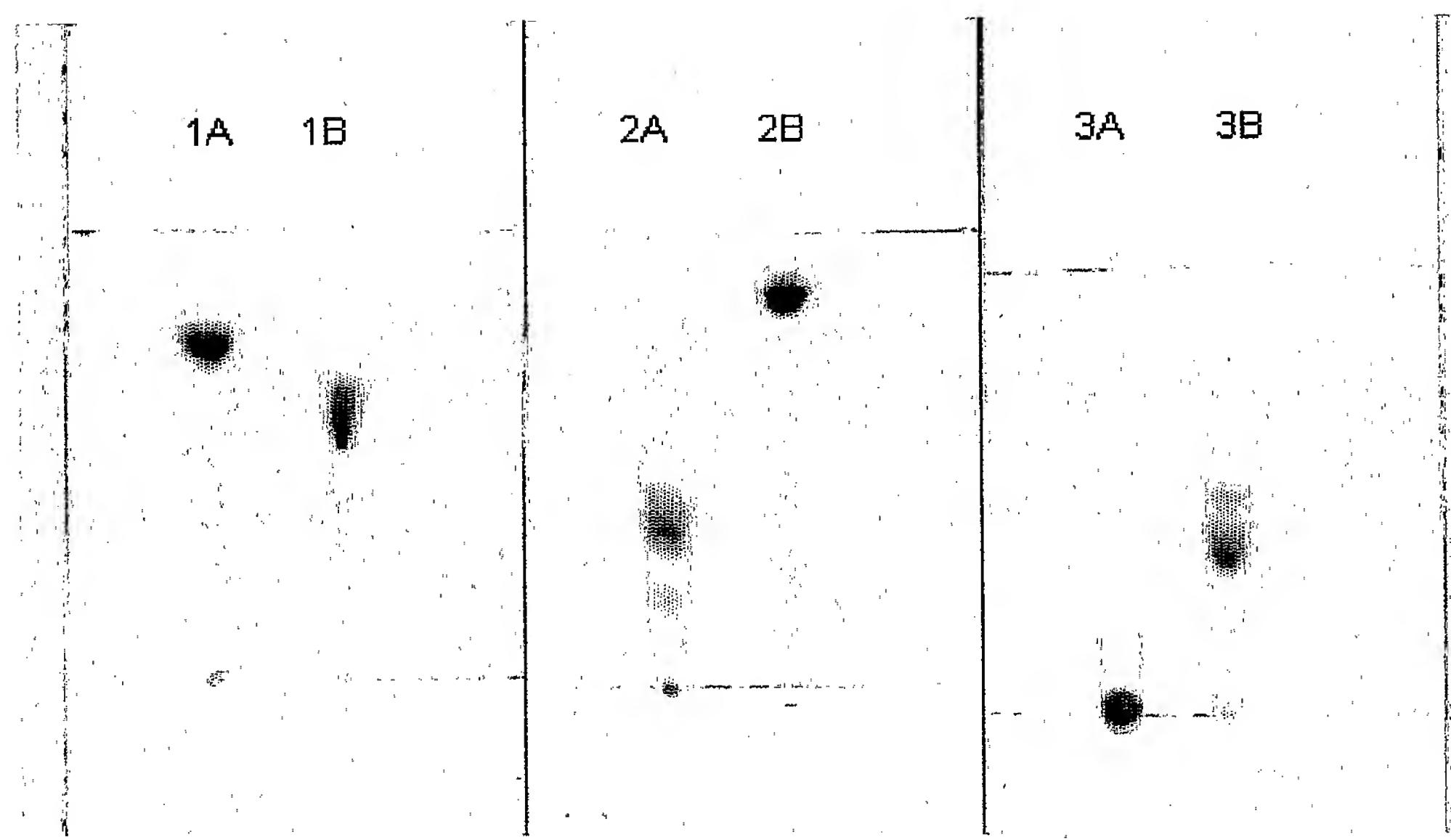


Figure 6

7/10

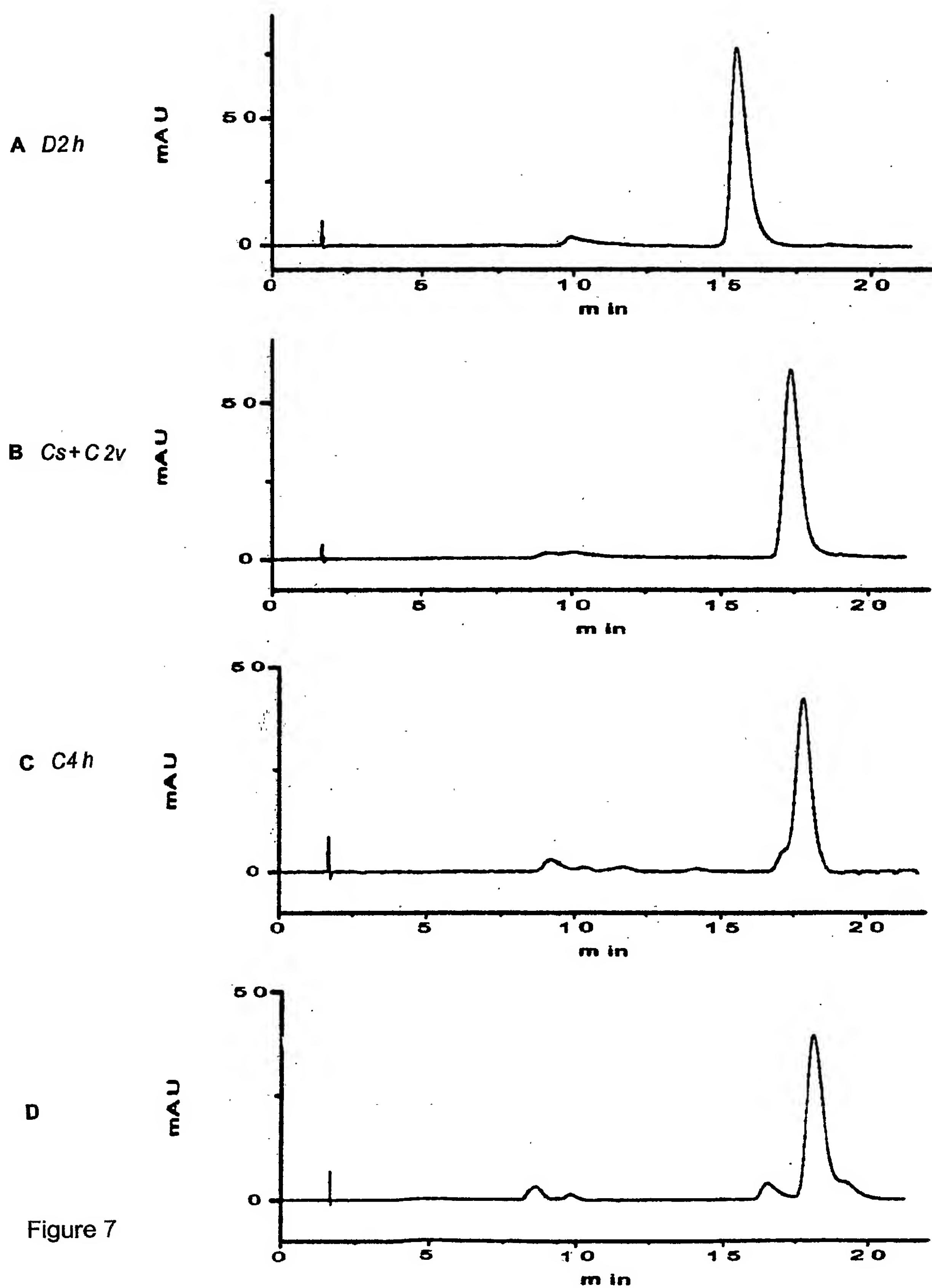


Figure 7

8/10

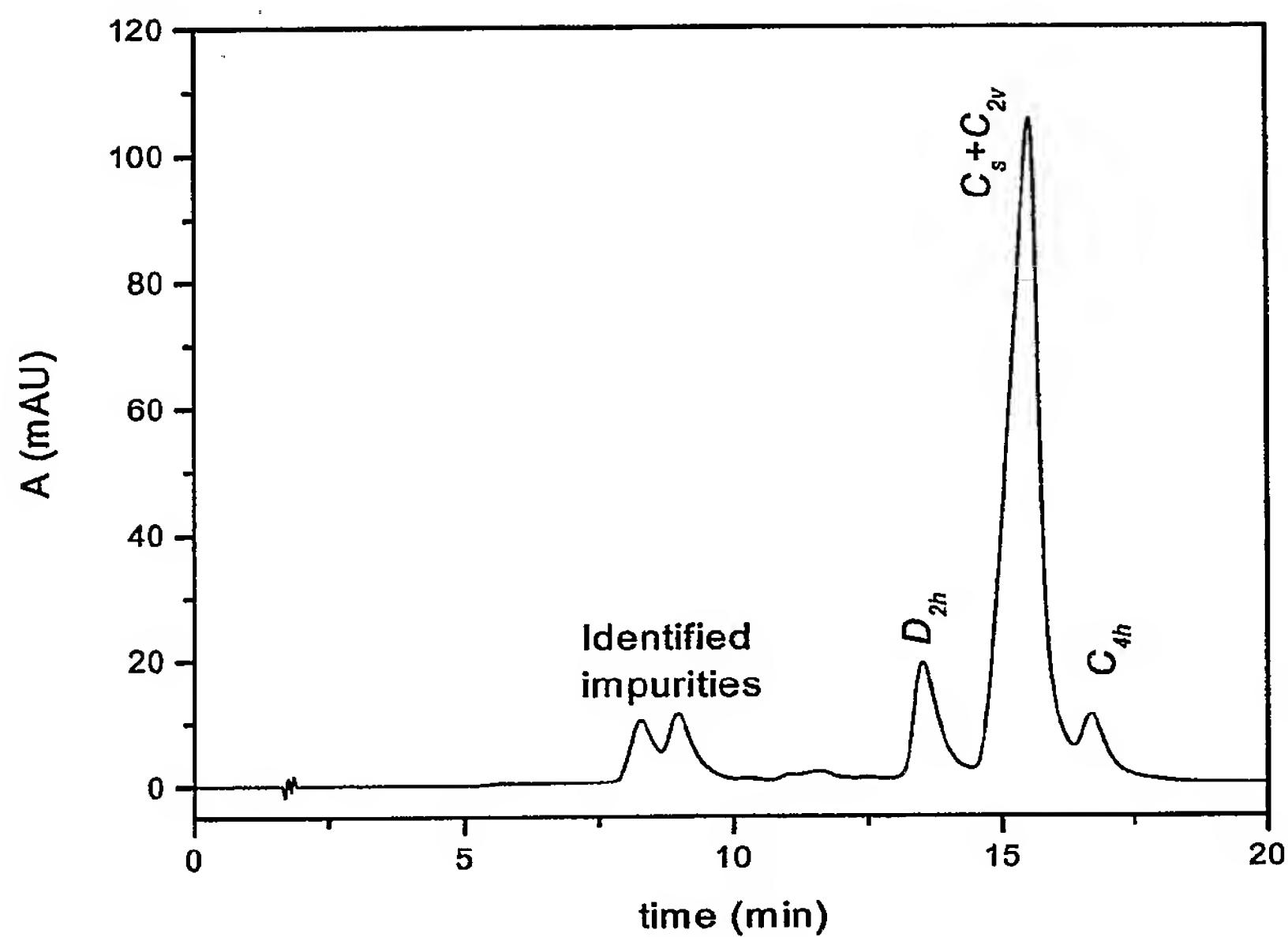
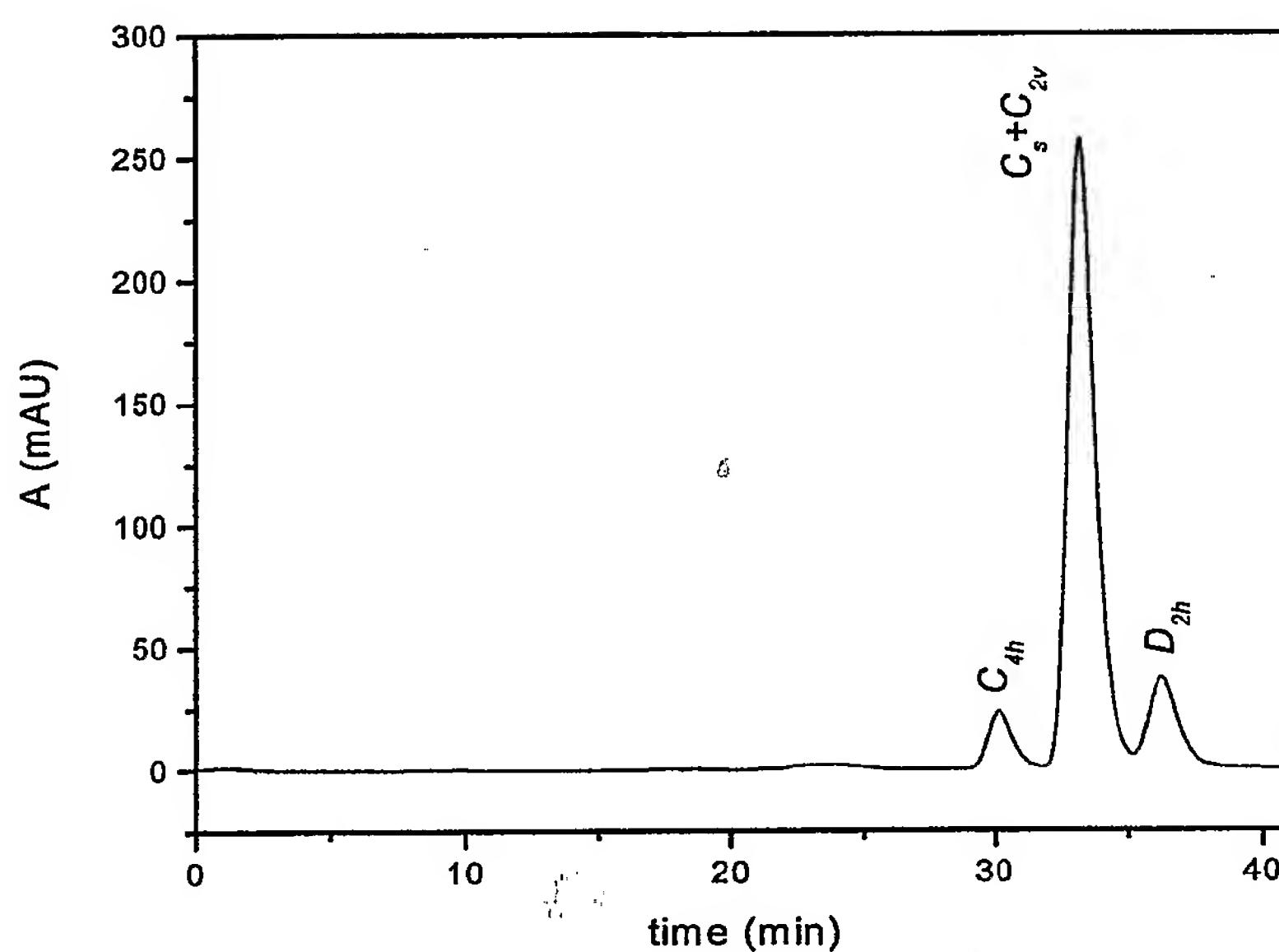


Figure 8

9/10

**Figure 9**

10/10

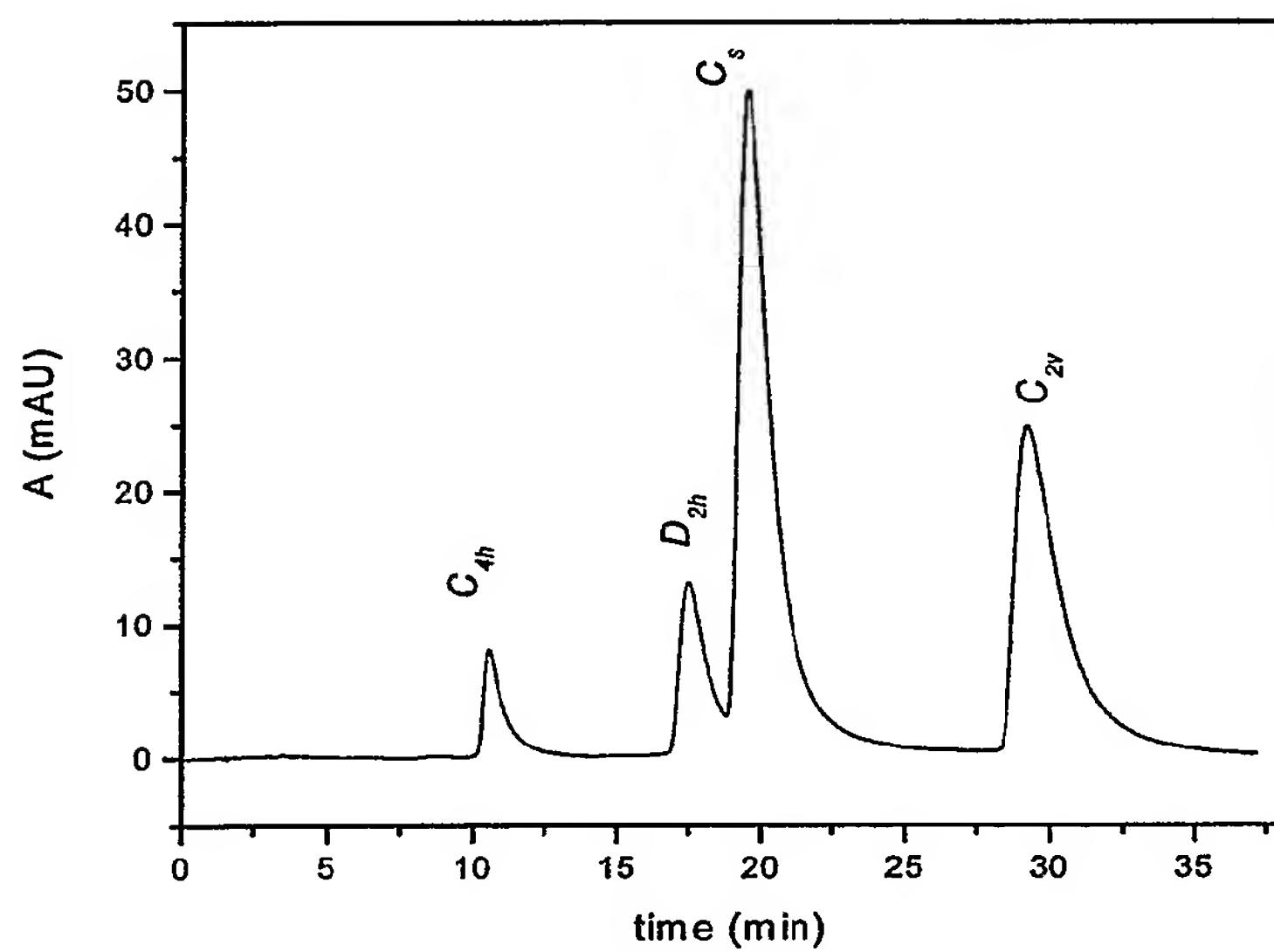


Figure 10

INTERNATIONAL SEARCH REPORT

International Application No

PCT/EP 02/12021

A. CLASSIFICATION OF SUBJECT MATTER

IPC 7 C07D487/22 A61K31/40 A61K41/00 A61P35/00
 //((C07D487/22,259:00,209:00,209:00,209:00,209:00))

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 C07D A61K A61P

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, CHEM ABS Data, WPI Data

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category °	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	EP 0 906 758 A (MOLTENI L) 7 April 1999 (1999-04-07) claims 1,5,14; example 4, compounds 25,27,30; example 7, compounds 45,47-49 claims 1,5,14 & US 5 965 598 A (RONCUCCI) 12 October 1999 (1999-10-12) cited in the application ---- -/-/	16,18



Further documents are listed in the continuation of box C.



Patent family members are listed in annex.

° Special categories of cited documents :

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°&° document member of the same patent family

Date of the actual completion of the international search	Date of mailing of the international search report
12 March 2003	25/03/2003
Name and mailing address of the ISA European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+31-70) 340-3016	Authorized officer Alfaro Faus, I

INTERNATIONAL SEARCH REPORT

International Application No

PCT/EP 02/12021

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	<p>DATABASE CA 'Online! CHEMICAL ABSTRACTS SERVICE, COLUMBUS, OHIO, US; YOSHITOSHI, KOJI ET AL: "Phthalocyanine compounds and near-infrared absorbers using the same" retrieved from STN Database accession no. 116:257376 XP002193372 abstract & JP 04 023868 A (NIPPON SHOKUBAI KAGAKU KOGYO CO., LTD., JAPAN) 28 January 1992 (1992-01-28)</p> <p>-----</p>	18

INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No

PCT/EP 02/12021

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EP 0906758	A 07-04-1999	IT EP US	MI971940 A1 0906758 A1 5965598 A	15-02-1999 07-04-1999 12-10-1999
JP 4023868	A 28-01-1992	NONE		